

Okuma

Mechanical Maintenance Class

for

MA-141 LT-100 Series Lathe

Course Code : MA-141

Prerequisite : None

Credits :3.5 CEU's

Course length : 4.5 days

Class Size : 6 persons

COURSE OBJECTIVES - This course is designed for the Service person who has had only limited exposure to Okuma lathes or for those who are first-time CNC machine tool users. Although one week is too short to become completely familiar with the machine, we feel enough material can be covered to enable the student to reach these four main goals.

1. **LEARN** how the different systems of the machine function both individually and in relation to each other, and to become aware of the preventive maintenance required to keep the machine running in top condition.
2. **DIAGNOSE** problems using your own experience, the manuals provided with this course, your machine, and the machine's own self-checking capabilities.
3. **DISCUSS** problems and solutions by phone first with your distributor's service staff or after you have exhausted that source, then with OKUMA.
4. **PERFORM** simple repairs that can save expensive service calls and downtime.

Course emphasis is a blend of classroom instructional theory, time spent on the machine tool, and individually displayed skills.

Both actual demonstration and an exam measure comprehension of the topics.

COURSE REGISTRATION - please contact *Von Robertson* at (803-981-7000) the Institute for Manufacturing Productivity to obtain program availability dates, or check our website <http://imp.okuma.com>

MECHANICAL MAINTENANCE

MA-141 100 SERIES LATHE

COURSE OUTLINE

MONDAY

1. Introduction and Formalities
2. Class Goals and Course Outline
3. Documentation Overview
4. Safety Precautions
5. Machine Installation
 - Oil Requirements
6. Power Requirements
7. Outline of Control Panels
8. Fundamental Machine Operation Procedure

9. Lunch

10. Machine Leveling
11. Hands on

TUESDAY

1. Slideways
2. Lubrication Distribution
3. Hydraulic Power Supply
4. Chucking System

5. Lunch

6. Spindle Assembly Hands On.
 - Runout Check
 - Bearing Temperature Check
 - Troubleshooting Noise
 - Cylinder Alignment

WEDNESDAY

1. Turret
 - Operation
 - Alignments
 - Adjustments
 - Problems



WEDNESDAY Continued

2. Lunch
3. Hands On
Turret Disassembly & Assembly
Alignments

THURSDAY

1. Ballscrew Alignments
2. Headstock Alignments
3. Lunch
4. Hands On
5. Inspection and Maintenance

FRIDAY

Finish up any loose ends from earlier in the week.

