

# Okuma Factory Training for

## MB, MF, MU VERTICAL MACHINING CENTERS

**Course Code : MA - 202**

**Prerequisite : None**

**Credits : 3.5 CEU's**

**Course length : 4.5 days**

**Class Size : 6 persons**

**COURSE OBJECTIVES** - This course is designed for the Service person who has had only limited exposure to Okuma Machining Centers or for those who are first-time CNC machine tool users. Although one week is too short to become completely familiar with the machine, we feel enough material can be covered to enable the student to reach these four main goals.

1. **LEARN** how the different systems of the machine function both individually and in relation to each other, and to become aware of the preventive maintenance required to keep the machine running in top condition.
2. **DIAGNOSE** problems using your own experience, the manuals provided with this course, your machine, and the machine's own self-checking capabilities.
3. **DISCUSS** problems and solutions by phone first with your distributor's service staff or after you have exhausted that source, then with OKUMA.
4. **PERFORM** simple repairs that can save expensive service calls and downtime.

Course emphasis is a blend of classroom instructional theory, time spent on the machine tool, and individually displayed skills.

Comprehension of the topics is measured by both actual demonstration and an exam.

**COURSE REGISTRATION** - please contact *Von Robertson* at (803-981-7000) the Institute for Manufacturing Productivity to obtain program availability dates, or check our website <http://imp.okuma.com>



**MECHANICAL MAINTENANCE MA - 202**  
**MB, MF, MU, VERTICAL MACHINING CENTER**  
**COURSE OUTLINE**

**MONDAY**

1. Introduction and Formalities
2. Class Goals and Course Outline
3. Documentation Overview
4. Safety Precautions
5. Machine Installation Oil Requirements
6. Lubrication System
7. Power Requirements
8. Lunch
9. Control Panel Outline
10. Fundamental Machine Operation Procedure
11. Alarms
12. Machine Leveling
13. Hands On

**TUESDAY**

1. Trouble Shooting in the Lab
2. Leveling Continued
3. Slideways
4. X-Axis Ballscrew Replacement
5. Lunch
6. X-Axis Ballscrew Replacement

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**COURSE OUTLINE**

**WEDNESDAY**

1. Troubleshooting
2. Y-Axis Ballscrew Replacement
3. Lunch
4. Z-Axis Ballscrew Replacement
5. Spindle Assembly

**THURSDAY**

1. Troubleshooting
2. Spindle Replacement
3. Lunch
4. Automatic Tool Changer Alignments

**FRIDAY**

1. Troubleshooting
2. Hydraulics and Pneumatics

